# FLIR Si124<sup>™</sup>

# Industrial Acoustic Imaging Camera



FLIR Si124 is an intelligent, easy-to-use imaging system designed to visually show pressurized leaks in compressed air systems and display partial discharge problems in high-voltage electrical systems. This lightweight, one-handed solution can help utility, manufacturing, and engineering professionals identify efficiency loss and potential failures up to 10 times faster than traditional methods. Built with 124 microphones and a frequency range that covers audible and ultrasound (2 kHz to 35 kHz), the Si124 sees through background noise commonly found in industrial environments to produce precise acoustic imagery. The acoustic image is overlaid in real time on top of a digital camera picture, which allows the user to accurately pinpoint the source of the sound and classify problems. The Si124 features a plugin that enables users to import acoustic images to FLIR Thermal Studio suite for offline editing, analysis, and advanced report creation. Field analysis and reporting can also be done using the FLIR Acoustic Camera Viewer cloud service. Adopting the FLIR Si124 as part of a regular maintenance routine, professionals can identify issues fast—helping utilities keep the power flowing and manufacturing operations going.

#### **FIND LEAKS 10x FASTER**

Reduce electricity waste and optimize equipment performance

- Pinpoint costly compressed air leaks in noisy industrial environments
- Instantly view the leak rate (I/min or CFM) and estimate yearly energy loss
- Extend compressor life by eliminating wasted output



Minimize equipment failures and downtime that result from PD/corona issues

- Classify partial discharge type including negative corona, positive and negative corona, floating discharge, and surface or internal discharge
- Identify corona discharge day or night, allowing quick replacement of defective components before a catastrophic failure
- Operate the lightweight camera with one hand



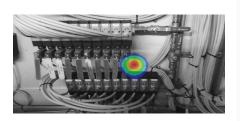
Calculate critical decision-making data instantly with FLIR Thermal Studio suite or the FLIR Acoustic Camera Viewer cloud analytics software

- Automatically upload, store, and back up images and data to the cloud and conduct deep analysis
- Quickly calculate estimated yearly energy expense caused by a compressed air/vacuum leak
- Assess whether service or replacement are needed by classifying PD/corona types instantly
- Determine the level of threat from partial discharge with Al powered automatic discharge classification, severity assessment, and recommended action for partial discharge inspections

### CREATE ADVANCED REPORTS

Edit and analyze images and create extensive reports with FLIR Thermal Studio suite

- Customize templates and combine acoustic and thermal images in the same report
- Preview, open, and post-process images and make adjustments in reports; continue to work where you left off the day before
- Includes predefined report templates
- Features Rapid Report generator







## **SPECIFICATIONS**

| FLIR Si124                      |   |  |  |
|---------------------------------|---|--|--|
| Acoustic measurement            | 124 low-noise MEMS microphones, real-time sound visualization   |  |  |
| Dynamic range, low limit        | <-15 dB (frequency-dependent)   |  |  |
| Dynamic range, high limit       | >120 dB (frequency-dependent)   |  |  |
| Bandwidth                       | 2 kHz to 35 kHz, adjustable range   |  |  |
| Distance                        | From 0.3 m (1 ft) up to 130 m (430 ft)  |  |  |
| Discharge detection             | Automatic detection 50 / 60 Hz  |  |  |
| Discharge classification        | Negative corona     Positive and negative corona     Floating discharge     Surface or internal discharge   |  |  |
|                                 | PRPD pattern provided in FLIR Acoustic Camera Viewer or FLIR Thermal Studio.  |  |  |
| Severity assessment             | Automatic Al-based severity assessment including recommended actions in FLIR Acoustic Camera Viewer or FLIR Thermal Studio  |  |  |
| Leak localization and detection | Automatic leak recognition including estimated leak size and annual cost  |  |  |
| Leak rate                       | In typical industrial environment:  >0,032 I/min @ 3 bar from 3 m (9.8 ft)  >0,05 I/min @ 3 bar from 10 m (32.8 ft)  Absolute minimum detection in quiet environment: |  |  |
|                                 | 0.016 I/min @ 1.2 bar from 0.3 m (1 ft)   |  |  |
| User interface                  |   |  |  |
| Display                         | Size: 5 in, 800 × 480 pixels  |  |  |
|                                 | Color: 24 bit RGB   |  |  |
|                                 | Brightness: 1000 cd/m² (adjustable)   |  |  |
| Input device                    | Resistive touchscreen   |  |  |
| Power On indicator              | LED (red)   |  |  |
| Video image resolution          | 800 × 480   |  |  |
| Camera FOV                      | 62° × 49°   |  |  |
| Video frame rate                | 25 fps  |  |  |
|                                 |   |  |  |
| Acoustic image frame rate       | 30 fps  |  |  |

| nalysis param   | eters | Severity  | Description:  |
|-----------------|-------|-----------|---|
| Distance 25     | m     | very high | This is likely to be a very strong<br><u>surface or internal discharge</u> . Surface or internal<br>discharges on cables, terminations, and joint<br>will progress over time and might rapidly<br>escalate to insulation breakdown. |
|                 |       | high      | Recommendation:   |
| Voltage 69      | kV    | medium    | Immediate action, Visual inspection, Cleaning of polluted surfaces. Repair or replacement o the components.   |
| - cable joint 🔻 |       | low       |   |

| Analysis and reporting                           |  |  |
|--|--|--|
| Online   | FLIR Acoustic Camera Viewer (cloud service)  |  |
| Offline  | FLIR Thermal Studio (desktop software)   |  |
| Communication and data storage                   | 2  |  |
| Data transfer                                    | Wi-Fi 2.4 GHz and 5 GHz IEEE 802.11.b/g/n/ac wireless LAN     USB memory stick   |  |
| Camera software update                           | Automatic over Wi-Fi     USB via computer  |  |
| Still images                                     | Yes  |  |
| Video recording                                  | Yes, up to 5 minutes   |  |
| Storage, internal                                | 32 GB / 2000 snapshots (typical) SD card, non-removable  |  |
| Storage, external                                | 8 GB / 500 snapshots (typical) USB mass storage, provided with device  |  |
| Power supply                                     |  |  |
| Camera power input                               | Nominal input voltage 12 V<br>Max input: 15 V, 2.5 A   |  |
| External battery                                 | LiFePO 12 V, 7 Ah, 84 Wh<br>Usage: Up to 7 hours (depends on ambient conditions)<br>Charge time: 4 to 6 hours<br>Max output: 13.8 V, 4.0 A |  |
| Battery charger                                  | Input: 100 to 240 V AC, 50/60 Hz, 1.3 A<br>Max output: 14.6 V, 4.0 A   |  |
| Internal battery<br>(only for camera backup use) | Li-lon 6 Wh  |  |
| Environmental data                               |  |  |
| Operating temperature range                      | -10°C to 50°C (14°F to 122°F)  |  |
| Storage temperature range                        | -20°C to 70°C (-4°F to 158°F)  |  |
| Relative humidity                                | Recommended 0 to 90%   |  |
| Physical data                                    |  |  |
| Camera size                                      | 273 mm × 170 mm × 125 mm (10.7 in × 6.7 in × 4.9 in)   |  |
| Camera weight                                    | Camera: 980 g (2.2 lb)   |  |
| Battery size                                     | 90 mm × 145 mm × 65 mm (3.5 in × 5.7 in × 2.6 in)  |  |
| Battery weight                                   | 985 g (2.2 lb)   |  |
| Total weight, incl. all accessories              | 2.9 kg (6.4 lb)  |  |
|  |  |  |

For a complete list of specifications, go to www.flir.com/Si124

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